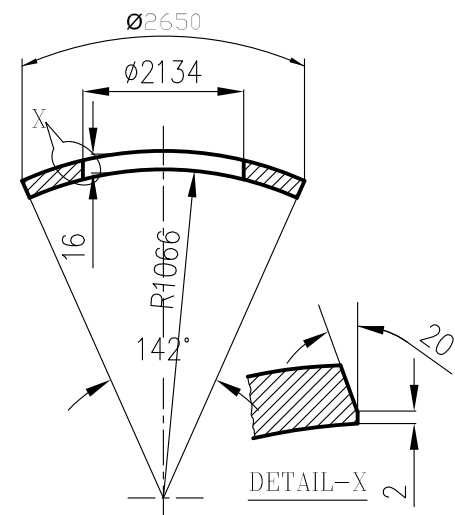
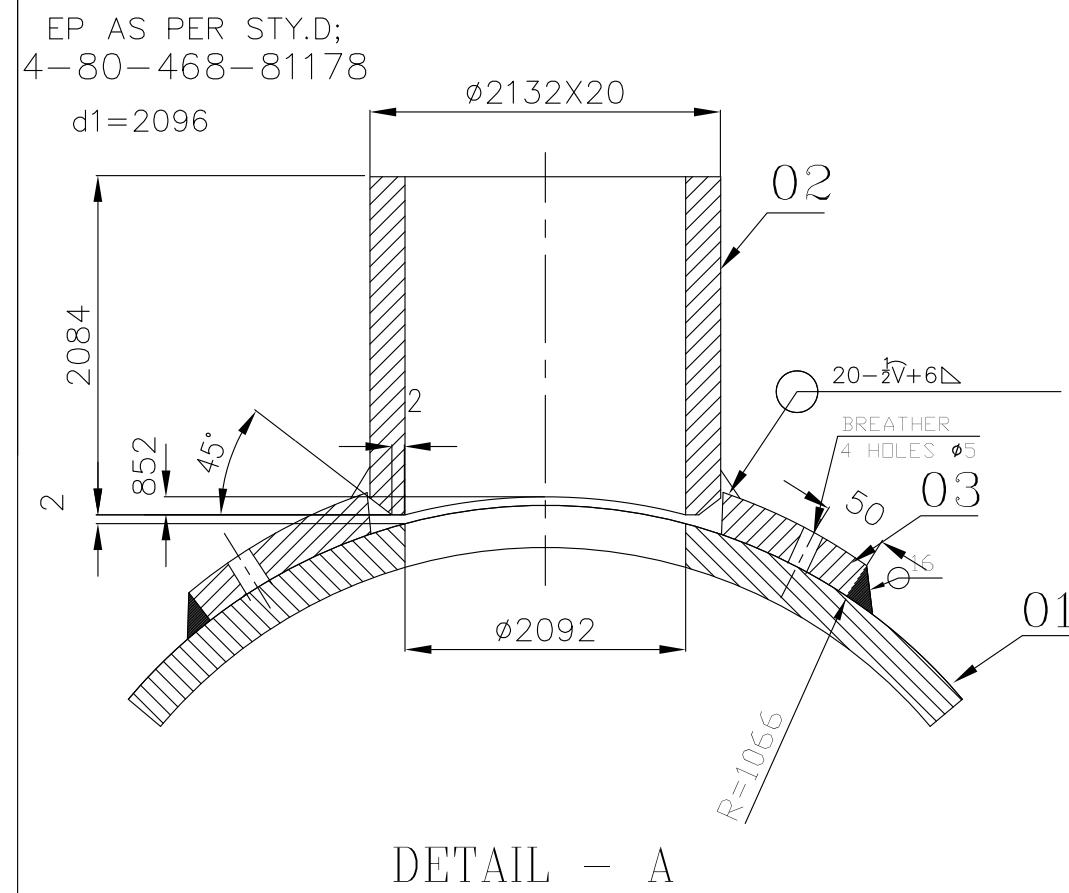
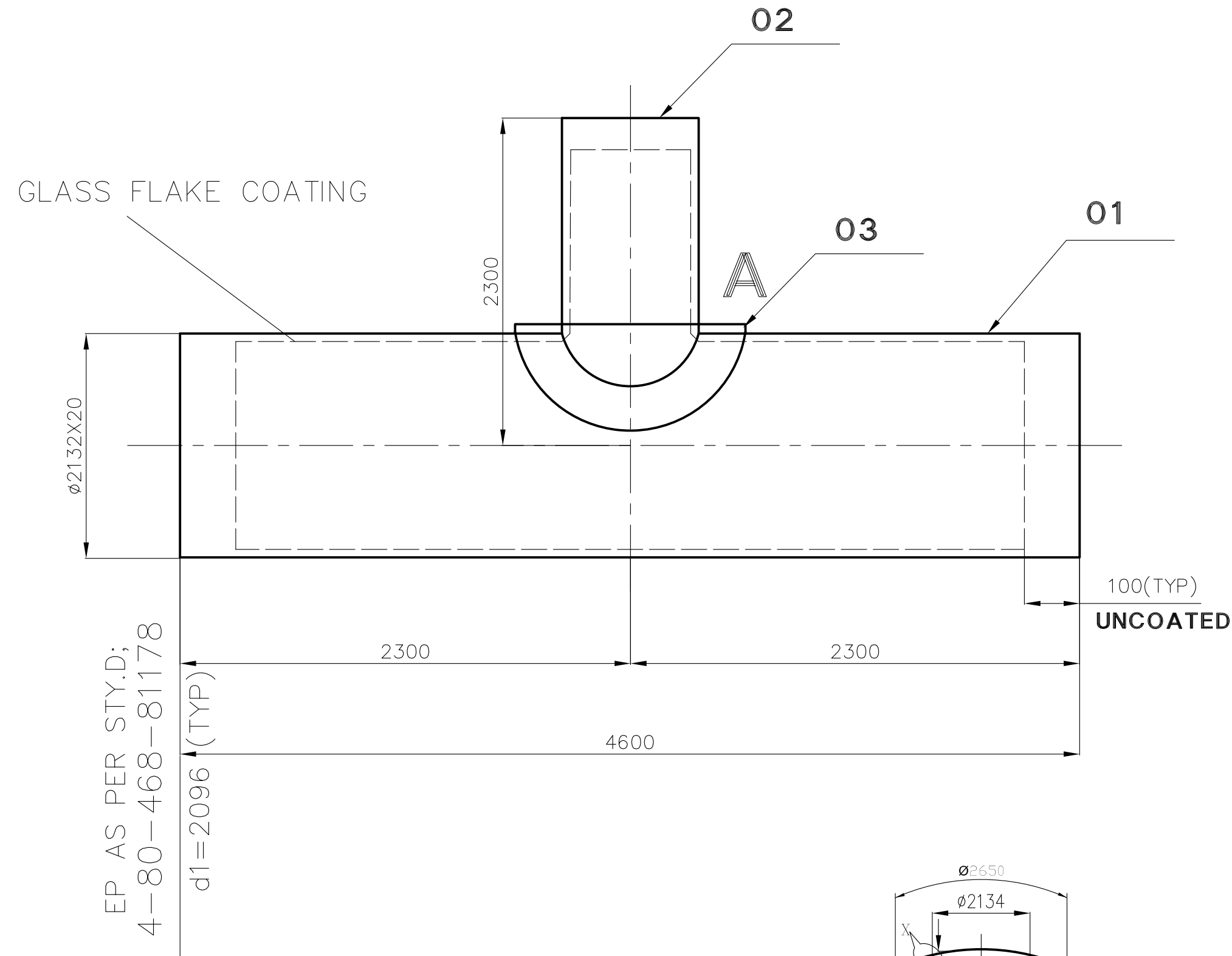


CAUTION

DRAWING No



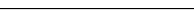
DETAIL OF ITEM No.-03

NOTES: —

1. PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER CUTTING PLAN
2. WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
3. FULL PENETRATION OF WELDS TO BE ENSURED
4. SPIDER/LIFTING LUG HAS TO BE WELDED AT SHOP AFTER EDGE PREPARATION.
FOR DETAILS REFER DWG.NO. 3-80-468-33980 (FOR OD2132) , 3-80-468-31263 (FOR OD2540)
AND 3-80-468-33979 (FOR OD3820)
5. INTERNAL GLASS FLAKE COATING SHALL BE AS PER
APPROVED QUALITY PLAN AND DRAWING 4-80-468-81177
6. GLASS FLAKE COATING SHALL BE DONE AFTER WELDING
THE STUBS AND ATTACHMENTS WHEREVER APPLICABLE.

03	PAD PLATE; T=16MM OD2650; ID2134	3-80-468-33964		15 011 026 0000		243	512
				IS 2062 Fe410B		1	
02	P.F.PIPE ø2132x20 ; L=2084	3-80-468-33918		15 011 150 0000		2229	736
			13	IS 2062 Fe410A		1	
01	P.F.PIPE ø2132x20 ; L=4600	3-80-468-33918		15 011 150 0000		4792	891
			12	IS 2062 Fe410A		1	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
			VAR NO.	MATERIAL SPEC.	C	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

	BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017	DRN	NAME	SIGN	DATE	NO OF ITEMS
			BABU		16.10.2017	
		CHD	SURESH		16.10.2017	
		APPD	SESHAGIRI		16.10.2017	

REV 01	DATE	ALTERED	DEPT.	GRADE OF UN TOL DIM		SCALE N.T.S	WEIGHT (Kg).	REF TO ASSY DRG	ITEM No.
ZONE	APPROVED		CODE	C/M/F					
	TITLE FABRICATED UNEQT OD 3820/2540						CARD CODE U 01	DRAWING No. 3-80-468-33964	REV 00